

# **Irish Brown Potato Bread**

## **INGREDIENTS**

#### 1 1/2 Pound Loaf

- 1 1/4 cups water
- 3 tablespoons butter, cut into pieces
- 2 tablespoons honey
- 2 cups whole wheat flour
- 1 cup bread flour
- 1/4 cup instant potato flakes
- 1 tablespoon plus 2 teaspoons gluten
- 1/2 teaspoons salt
- 2 teaspoons SAF yeast or 2 1/2 teaspoons bread machine yeast

#### 2 Pound Loaf

- 1 2/3 cups water
- 4 tablespoons butter, cut into pieces
- 3 tablespoons honey
- 2 1/2 cups whole wheat flour
- 2 cups bread flour
- 1/3 cup instant potato flakes
- 2 tablespoons gluten
- 2 teaspoons salt
- 2 1/2 teaspoons SAF yeast or 1 tablespoon bread machine yeast

### **DIRECTIONS**

- 1. Place all the ingredients in the pan according to the order in the manufacturer's instructions. Set crust on medium and program for the Whole Wheat cycle; press Start. (This recipe is not suitable for use with the Delay Timer.)
- 2. When the baking cycle ends, immediately remove the bread from the pan and place it on a rack. Let cool to room temperature before slicing.

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